OILCHEMLEADER MATERIAL SAFETY DADA SHEET

| Product Trade Name: | G31S Fluid loss control additive for oil well cement | |
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| Revision Date: | 10/10/2009 | |
| 1. CHEMICAL PRODUCT AND COMPANY INDICATION | | |
| | | |
| Product Trade Name: | G31S Fluid loss control additive for oil well cement | |
| Synonymous: | None | |
| Chemical Family: | Cement Slurry Additives | |

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|-----------------------|---|--|
| Chemical Family: | Cement Slurry Additives | |
| Application: | Fluid loss control additive for oil well cement | |
| Manufacture/Supplier: | Beijing Oilchemleader Science & Technology Development Co., LTD | |
| | No.1 Baimiao industry place, Beiqijia town, Changping district, Beijing | |
| | 102209 | |
| | Telephone: (86) 10-8178 6912 /4386 Fax: (86) 10 81780184 | |
| | Emergency Telephone: (86)10-81786912/4386 | |
| | | |

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Ingredients | CAS Number | Percent | Exposure Limit (TLV) |
|--------------------------|------------|---------|----------------------|
| Multicomponent Copolymer | 40623-75-4 | 100 | / |

| 3. HAZARDS IDENTIFICATION | | |
|---|---|--|
| Hazard Overview: May cause irritate to human body | | |
| 4. FIRST AID MEASURES | | |
| | | |
| Inhalation | If inhaled, remove to fresh air. Get medical attention if respiratory | |
| | irritation develops or if breathing becomes difficult. | |
| Ingestion | Rinse mouth out with water. Drink plenty of water. If large quantities | |
| | were ingested, seek medical advice. | |
| Eyes | In case of contact, immediately flush eyes with plenty of water for at | |
| | least 15 minutes and get medical attention if irritation persists. | |
| Skin | Wash with soap and water. Get medical attention if irritation persists. | |
| | Remove contaminated clothing and launder before reuse. | |

5. FIRE AND EXPLORATION DATA

| Flash point (Method): | Not determined |
|----------------------------------|---|
| Lower Explosion Limit (% v/v): | Not determined |
| Upper Explosion Limit (% v/v): | Not determined |
| Auto-Ignition Temperature: | Not determined |
| Extinguishing Media: | Water fog, carbon dioxide, sand, dry chemical |
| Special Firefighting Procedures: | Fire-fighters should wear self-contained breathing apparatus and full |
| | protective clothing when fighting chemical fires. Evacuate area and |
| | fight fire from a safe distance |

6. ACCIDENTIAL RELEASE MESURES

Wear specified protective equipment. Caution - surfaces become slippery if product comes in contact with water. Sweep, scoop, or vacuum up spill, while taking care not to disperse dust in the air. Place in suitable container(s) for reuse or disposal.

7. HANDLING AND STORAGE

| Handling | Wear specified protective equipment. Use only spark-proof and | | |
|--|---|--|--|
| | explosion-proof tools and equipment | | |
| Storage Requirements | Keep container in a well ventilated area. Keep away from incompatible | | |
| | materials. Keep away from ignition sources. | | |
| 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION | | | |
| | | | |
| Specific Engineering Controls | Use only in well ventilated area. Adequate ventilation should be | | |

 Personal Protective Equipment
 Dust mask.
 Safety glasses.
 Rubber gloves.
 Coveralls

 Exposure Guidelines
 Coveralls
 Coveralls
 Coveralls

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical State: | Solid |
|---------------------------------|-------------------------|
| Color: | White powder or granule |
| Odor: | Without odor |
| Odor Threshold: | Not determined |
| Specific Gravity: | 1.56-1.62 |
| Vapor Pressure: | Not determined |
| Vapor Density (Air=1): | Not determined |
| Evaporation Rate: | Not determined |
| Boiling Point: | Not determined |
| Freezing Point: | Not determined |
| Solubility in Water: | Soluble |
| PH: | 6-8 |
| Coefficient of Water/Oil | |
| Distribution: | Not determined |
| | |

10. STABILITY AND REACTIVITY

Stability: Incompatibility/Conditions of Reactivity: Hazardous Thermal Decomposition Products: The Possibility of Hazardous Reaction: Stable Unknown Carbon monoxide, carbon dioxide Will not occur

11. TOXICOLOGICAL PROPERTIES

| May cause irritation of the respiratory tract |
|---|
| May cause stomach discomfort |
| May cause irritation and inflammation |
| Prolonged contact may cause mild irritation |
| |
| Not determined |
| Not determined |
| Not determined |
| Not determined |
| |

12. ECOLOGICAL INFORMATIONS

 Aquatic Toxicity:
 According to the "OCNS (Offshore Chemical Notification Scheme) List of Notified Chemicals", this product has been estimated as a Category 1.

13. DISPOSAL CONSIDERATIONS

Waste Disposal:

Disposal should be made in accordance with EC, national and local regulations.

14. SHIPPING INFORMATION

Shipping Name: UN Number: Air-ICAO/IATA: Not Restricted NA NA

15. REGULATION INFORMATION

| Name(s) on Label: | Not Restricted |
|------------------------|----------------|
| Classification/Symbol: | NA |
| Risk Phrases: | NA |
| Safety Phrases: | NA |

16. OTHER INFORMATION

The Issue:

Jiaju Lu